## **AMENDMENTS TO THE CLAIMS**

This listing of claims will replace all previous versions, and listings, of claims in the application:

## **Listing of Claims:**

- 1. (Original) Particulates comprising silica and an aluminum oxide and at least one void and having a specific gravity of less than about 2.2, a particle size of 8 U.S. Mesh or smaller, and a substantially spherical shape.
- 2. (Original) The particulates of claim 1 comprising from about 30 percent to about 70 percent by weight silica.
- 3. (Original) The particulates of claim 1 comprising from about 0.1 percent to about 25 percent by weight aluminum oxides.
- 4. (Original) The particulates of claim 1 further comprising calcium oxides.
- 5. (Original) The particulates of claim 1 wherein the silica and aluminum oxides comprise combustion products of carbonaceous materials.
- 6. (Original) The particulates of claim 1 comprising a particle size of 25 U.S. mesh or smaller.
- 7. (Original) The particulates of claim 1 wherein the particulate is capable of withstanding a closure stress of at least about 2,500 psi.
- 8. (Original) The particulates of claim 1 comprising a vitrified outer layer.
- 9. (Original) The particulates of claim 1 wherein at least one void communicates between an interior of the particulate, and a surface of the particulate and environment surrounding the particulate.
- 10. (Original) Particulates comprising at least about 30% silica, less than about 25% aluminum oxides, and a plurality of internal voids.
- 11. (Original) The particulates of claim 10 comprising at least about 40 percent by weight silica.
- 12. (Original) The particulates of claim 10 comprising less than about 20% by weight aluminum oxides.
- 13. (Original) The particulates of claim 10 further comprising calcium oxides.

- 14. (Original) The particulates of claim 10 wherein the silica and aluminum oxides comprise combustion products of carbonaceous materials.
- 15. (Original) The particulates of claim 10 comprising a particle size of 25 U.S. mesh or smaller.
- 16. (Original) The particulates of claim 10 wherein the particulate is capable of withstanding a closure stress of at least about 2,500 psi.
- 17. (Original) The particulates of claim 10 comprising a vitrified outer layer.
- 18. (Withdrawn) A method of making a low-specific gravity particulate comprising the steps of:
- (a) providing combustion products of carbonaceous materials comprising silica and an aluminum oxide,
- (b) mixing the combustion products with a binder to create a pelletizable mixture;
- (c) pelletizing the combustion products of carbonaceous materials to create a pellet, and
- (d) sintering the combustion products of carbonaceous materials to create a particulate comprising silica and an aluminum oxide and at least one void and having a specific gravity of less than about 2.2, a particle size of 8 U.S. Mesh or smaller, and a substantially spherical shape.
- 19. (Withdrawn) The method of claim 18 wherein the particulate comprises from about 30 percent to about 70 percent by weight silica.
- 20. (Withdrawn) The method of claim 18 wherein the particulate comprises from about 0.1 percent to about 25 percent by weight aluminum oxides.
- 21. (Withdrawn) The method of claim 18 wherein the particulate further comprises calcium oxides.
- 22. (Withdrawn) The method of claim 18 wherein the particulate further comprises a particle size of 25 U.S. mesh or smaller.
- 23. (Withdrawn) The method of claim 18 wherein the particulate is capable of withstanding a closure stress of at least about 2,500 psi.
- 24. (Withdrawn) The method of claim 18 wherein the sintering step occurs at a temperature above about 1000°C.
- 25. (Withdrawn) The method of claim 18 further comprising, between steps (c) and (d), the step of: drying the pellet at a temperature between about 65°C to about 150°C.

- 26. (Withdrawn) The method of claim 18 further comprising, between steps (c) and (d), the step of: roasting the pellet at a temperature of above about 200°C.
- 27. (Original) The particulates of claim 18 comprising a vitrified outer layer.
- 28. (Original) The particulates of claim 18 wherein at least one void communicates between an interior of the particulate, and a surface of the particulate and environment surrounding the particulate.
- 29. (Withdrawn) A method of fracturing a subterranean formation comprising the steps of: providing a first fluid;

providing a second fluid comprising particulates wherein the particulates comprise silica and an aluminum oxide, at least one void, a specific gravity of less than about 2.2, a particle size of 8 U.S. Mesh or smaller, and a substantially spherical shape;

placing a first fluid into the subterranean formation at a pressure sufficient to create at least one fracture therein;

placing a second fluid into the subterranean formation and fracture; reducing the viscosity of the first fluid;

reducing the viscosity of the second fluid so as to deposit the particulates into the fracture.

- 30. (Withdrawn) The method of claim 29 wherein the first fluid and the second fluid are the same fluid.
- 31. (Withdrawn) The method of claim 29 wherein the first fluid and the second fluid are not the same fluids.
- 32. (Withdrawn) The method of claim 31 wherein the viscosity of the first fluid is greater than the viscosity of the second fluid.
- 33. (Withdrawn) The method of claim 29 wherein the particulate comprises from about 30 to about 70 percent by weight silica.
- 34. (Withdrawn) The method of claim 29 wherein the particulate comprises from about 0.1 to about 25 percent by weight aluminum oxides.
- 35. (Withdrawn) The method of claim 29 wherein the particulate further comprises calcium oxides.
- 36. (Withdrawn) The method of claim 29 wherein the silica and aluminum oxides comprise combustion products of carbonaceous materials.

- 37. (Withdrawn) The method of claim 29 wherein the particulate comprises a particle size of 25 U.S. Mesh or smaller.
- 38. (Withdrawn) The method of claim 29 wherein the particulate is capable of withstanding a closure stress of at least about 2,500 psi.
- 39. (Withdrawn) The method of claim 29 wherein the particulate comprises a vitrified outer layer.
- 40. (Withdrawn) The method of claim 29 wherein at least one void of the particulate communicates between an interior of the particulate, and a surface of the particulate and environment surrounding the particulate.
- 41. (Withdrawn) A method of fracturing a subterranean formation comprising the step of: providing a first fluid;

providing a second fluid that is different from the first fluid wherein the second fluid comprises particulates comprising silica and an aluminum oxide, a particle size of 8 U.S. Mesh or smaller, and a substantially spherical shape;

placing a first fluid into the subterranean formation at a pressure sufficient to create at least one fracture therein;

placing a second fluid into the subterranean formation and fracture; reducing the viscosity of the first fluid;

reducing the viscosity of the second fluid so as to deposit the particulates into the fracture.

- 42. (Withdrawn) The method of claim 41 wherein the viscosity of the first fluid is greater than the viscosity of the second fluid.
- 43. (Withdrawn) The method of claim 41 wherein the particulate comprises from about 30 to about 70 percent by weight silica.
- 44. (Withdrawn) The method of claim 41 wherein the particulate comprises from about 0.1 to about 25 percent by weight aluminum oxides.
- 45. (Withdrawn) The method of claim 41 wherein the particulate further comprises calcium oxides.
- 46. (Withdrawn) The method of claim 41 wherein the silica and aluminum oxides comprise combustion products of carbonaceous materials.

- 47. (Withdrawn) The method of claim 41 wherein the particulate comprises a particle size of 25 U.S. Mesh or smaller.
- 48. (Withdrawn) The method of claim 41 wherein the particulate is capable of withstanding a closure stress of at least about 2,500 psi.
- 49. (Withdrawn) The method of claim 41 wherein the particulate comprises a vitrified outer layer.
- 50. (Withdrawn) The method of claim 41 wherein at least one void of the particulate communicates between an interior of the particulate, and a surface of the particulate and environment surrounding the particulate.
- 51. (Withdrawn) A method of installing a gravel pack in a well bore comprising the steps of:

  providing a gravel pack composition comprising particulate and a delivery fluid
  wherein the particulates comprise silica and an aluminum oxide, at least one void, a specific
  gravity of less than about 2.2, a particle size of 8 U.S. Mesh or smaller, and a substantially
  spherical shape;

introducing the gravel pack composition to the well bore such that the particulates form a gravel pack substantially adjacent to the well bore.

- 52. (Withdrawn) The method of claim 51 wherein the particulate comprises from about 30 to about 70 percent by weight silica.
- 53. (Withdrawn) The method of claim 51 wherein the particulate comprises from about 0.1 to about 25 percent by weight aluminum oxides.
- 54. (Withdrawn) The method of claim 51 wherein the particulate further comprises calcium oxides.
- 55. (Withdrawn) The method of claim 51 wherein the silica and aluminum oxides comprise combustion products of carbonaceous materials.
- 56. (Withdrawn) The method of claim 51 wherein the particulate comprises a particle size of 25 U.S. Mesh or smaller.
- 57. (Withdrawn) The method of claim 51 wherein the particulate is capable of withstanding a closure stress of at least about 2,500 psi.
- 58. (Withdrawn) The method of claim 51 wherein the particulate comprises a vitrified outer layer.

59. (Withdrawn) The method of claim 51 wherein at least one void of the particulate communicates between an interior of the particulate, and a surface of the particulate and environment surrounding the particulate.